

# **Inci GS Yuasa Corporate Profile**

Conducting production and sales activities in the battery industry, İnci GS Yuasa is an affiliate of İnci Holding and GS Yuasa. It is the largest battery manufacturer in Türkiye with its three factories in Manisa and 1,000 employees. Having adopted perfection as a principle in all its processes, İnci GS Yuasa delivers its products and services to consumers in over 80 countries on 6 continents through its consumer-oriented approach and the state-of-art technologies. İnci GS Yuasa operates in Türkiye with 110 main dealers, 150 energy experts, 260 authorized service centers and 4,400 retail sales points.

inci Akü is elected as the most valuable battery brand in the list of "2022 Top Valuable Brands of Türkiye" prepared by Brand Finance, the international brand valuation organization. Having established the first R&D center of the industry in Türkiye, Inci GS Yuasa adds value to the sector and its stakeholders through its innovative perspective and technological products as well as its vision to become the most trusted energy storage firm thanks to its sustainable environmental approach.

### **Inci Traction Batteries**

inci GS Yuasa produces inci traction batteries in its industrial plant in Manisa, Türkiye with a production capacity of 750,000 cells per year. Inci offers the best solution for battery-powered electric vehicles such as forklifts, transpallets, ride-on floor scrubbers and a whole host of other vehicles, with its long life, safe usage, short charging time and lower energy cost. Inci traction batteries are compatible with BS and DIN norms. World's energy expert inci, with its Japanese technology, long-lasting products and widespread service network, provides energy to all over the world.



# **INNOVATIVE SOLUTIONS**

- Specially designed terminals that prevent acid leakage.
- Optional energy saving Air-Mix system.\*
- Specially produced durable high-quality trays.
- Optional electrolyte level indicator with LED.
  - \* All cells are produced in accordance with the use of air-mix

# **FIELDS OF APPLICATION**

- Forklift Trucks
- Transpallets
- Stackers
- Order Pickers
- Cleaning Vehicles
- Belt Conveyors
- Electric / Hybrid Boats
- Other Electric Vehicles

# **SPECIFICATIONS**

Positive Plate: Tubular grid with the gauntlet

Negative Plate: Flat grid

**Electrolyte:** 1.280 g/cm³ sulturic acid

Case and Cover: Polypropylene high endurance against heat and shocks

Cell: In accordance with BS and DIN EN 60254 Standards

Connectors: Totally isolated copper cables

#### ROLT

Anti-self loosening the stainless bolt.

#### FLECTROLYTE

1.280 g/cm³ sulfuric acid optimized for high cycle and low corrosion.

#### PLUG

For standard applications, specially designed plug for adequate degassing with the filter that prevents extraneous objects inside the cell. As optional, aquamatic plugs stop water flow automatically with floats inside.

#### AIRMIX FUNNEL •-

Ready for air-mix conversion at any time with the standard implementation.

#### POSITIVE PLATE •-

Tubular grid with high corrosion resistance.

#### **NEGATIVE PLATE**

Special flat grid design with high electrical conductivity.

#### SPACER •-

Creating space between cells to enable heat transfer.

#### CELI

DIN and BS Cells in accordance with DIN/EN 60254 Standards.

#### PRISM

Prevents short circuit due to active material cumulation in the bottom of cells.

#### BOX AND LIF

That are resistant against heat and impacts.

#### ΤΡΔΥ

Specially produced durable tray painted with dipping technique.

#### • CONNECTORS

Isolated copper connectors in accordance with international standards.

#### • POLE

Special designed terminals that prevent acid leakage.

#### SEPARATOR

Separator with high porosity, avoiding the short circuit with low electrical resistance.





**Positive Plate** 

# 1. Product Features / Product Benefits

- » Tubular positive plates produced with "Specially Designed Gauntlet and Bottom Plastic". • Providing long life and high protection against short circuits by minimizing the loss of active material. • Usage of active material made with a special formulation.
- » Tubular grids are inserted into gauntlets that are acid resistant and have low electrical resistance and high permeability. The active material is filled into the gauntlet.
- Non-woven Gauntlet prevents the loss of active material and capacity. Positive active material that is produced from high purity lead oxides. Minimum water loss.



#### **Negative Plate**

# 2. Product Features / Product Benefits

- » Special flat plate and material formulation
- » Special negative active material for a long life



Separators

# 3. Product Features / Product Benefits

- » Separators with high ionic conductivity, minimuminternal resistance, mechanically and chemically resistant.
- » High protection against short circuits.



# 4. Product Features / Product Benefits

- Special designed pole and lids with grommet
- » No acid leakage. Easy to service by unscrewing stainless bolts.





A: Filtered Plug.

B: Float Plugs

- A» Plug filter prevents extraneous objects inside the cell. · With special top cover, density and heat controls can be done.
- Enable the Hydrogen and Oxygen degassing safely while charging.
- B» Special design for aquamatic systems.

  Aquamatic system stops water flow automatically at the max electrolyte level.

**Electrolyte** 

# 5. Product Features / Product Benefits

- 1 28 a/cm<sup>3</sup> electrolyte density
- High performance with long life comparing to standard batteries.

# **AQUAMATIC SYSTEM**

AIR MIX SYSTEM

Aquamatic (Top-Up) System is a unique battery water filling system used for traction batteries. In the aquamatic system, water flows through tubes which are connected to plugs in serials. Water flow is stopped with floats in the aquamatic plugs. It replaces manual labour by an automated filling process. It ensures correct water level in batteries, thus avoiding over-filling & spillage or under filling of batteries. Fast filling enhances and allows direct water supply to the battery. Also since there is direct water supply to cell vent, it prevents contamination.

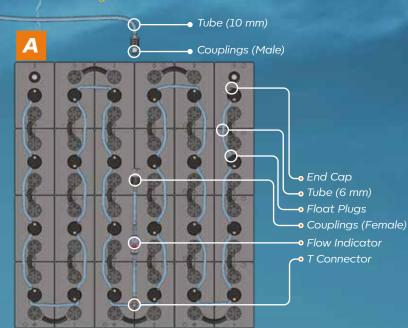
**Advantages** 

- » Quick, safe, clean refilling.
- » Radically reduced filling time.
- » Reduction in labour costs and time consumption.
- » Eliminating the danger of over-filling and acid splash.
- » Prevents the risk of personal injury and corrosion of the machine body.
- » Proper maintenance.» Longer life
- Minimized water loss.
- » Water-saving.

Air-Mix enables airflow inside the cells that allows the circulation of electrolyte thus results in a homogenous mixture in the cell. Also, air-mix cools down the cells during charge, which helps to decrease the charging period.

### **Advantages**

- » Optimized battery charging» Energy saving up to 20%
- » Less electricity consumption during
- charain
- » Faster charge up to 30%
- » Less Battery change.
- » Charging with-100°C less heat
- » Longer life





# **DIN Cell Types**

Cell Type	Plate Type	Cell Size					Cell Type	Plate Type	Cell Size				
		Max Cell Footprint (mm)		Max Height Weig					Max Cell Footprint (mm)		Max Height		
			W	H1	Н	(±5%)				W	H1	Н	(±5%)
2 PzS 120		47				8.5	2 PzS 230		47				13.8
3 PzS 180		65				12.0	3 PzS 345		65				19.8
4 PzS 240		83				15.0	4 PzS 460		83				25.8
5 PzS 300		101				19.0	5 PzS 575		101				31.7
6 PzS 360	PzS 60 Ah	119	198	342	370	22.0	6 PzS 690	PzS 115 Ah	119	198	547	575	38.3
7 PzS 420		137				25.0	7 PzS 805		137				43.9
8 PzS 480		155				29.0	8 PzS 920		155				49.7
9 PzS 540		174				32.4	9 PzS 1035		174				55.6
10 PzS 600		192				35.9	10 PzS 1150		192				61.6
2 PzS 160		47				9.7	2 PzS 250		47				14.6
3 PzS 240		65				14.0	3 PzS 375		65				20.7
4 PzS 320		83				18.0	4 PzS 500		83				27.4
5 PzS 400		101				22.1	5 PzS 625		101				33.1
6 PzS 480	PzS 80 Ah	119	198	402	430	26.2	6 PzS 750	PzS 125 Ah	119	198	567	595	39.4
7 PzS 560		137				30.7	7 PzS 875		137				45.4
8 PzS 640		155				34.5	8 PzS 1000		155				51.9
9 PzS 720		174				38.6	9 PzS 1125		174				58.1
10 PzS 800		192				42.6	10 PzS 1250		192				64.5
2 PzS 180		47				11.4	2 PzS 280		47				16.9
3 PzS 270		65				16.4	3 PzS 420		65				24.7
4 PzS 360		83				21.5	4 PzS 560		83				30.9
5 PzS 450		101				26.4	5 PzS 700		101				38.3
6 PzS 540	PzS 90 Ah	119	198	477	505	31.4	6 PzS 840	PzS 140 Ah	119	198	687	715	44.9
7 PzS 630		137				36.4	7 PzS 980		137				52.7
8 PzS 720		155				41.4	8 PzS 1120		155				60.0
9 PzS 810		174				46.4	9 PzS 1260		174				67.2
10 PzS 900		192				51.4	10 PzS 1400		192				74.4
2 PzS 210							2 PzS 310		47				18.1
						18.7	3 PzS 465		65				25.6
							4 PzS 620		83				34.3
		101				30.5	5 PzS 775		101				42.2
	PzS 105 Ah	119	198	527	555		6 PzS 930	PzS 155 Ah	119	198	722	750	49.2
		137				41.0	7 PzS 1085		137				56.2
8 PzS 840		155				46.5	8 PzS 1240		155				63.8
9 PzS 945		174				52.1	9 PzS 1395		174				71.5
10 PzS 1050		192				57.4	10 PzS 1550		192				79.2

iNCi Battery Traction Battery Cell: DIN / EN standardized cells are placed in specially designed trays far the custom needs of customers.

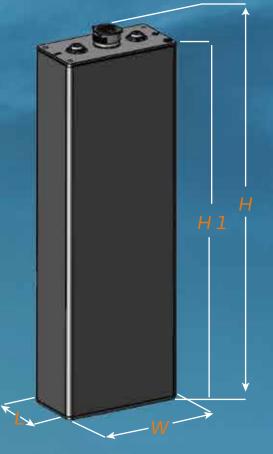
# **BS Cell Types**

Cell Type	Plate Type	Cell Size							
				Max Height		Weight			
			W	Н1	Н	(kg) (±5%)			
2 PzB 110		45				7.9			
3 PzB 165		61				11.0			
4 PzB 220		77				14.0			
5 PzB 275		93				17.1			
6 PzB 330	PzB 55 Ah	109	158	402	432	20.1			
7 PzB 385		125				23.2			
8 PzB 440		141				26.2			
9 PzB 495		157				29.2			
10 PzB 550		173	- 3			32.3			
2 PzB 130		45				8.5			
3 PzB 195		61				12.2			
4 PzB 260		77			_3	15.4			
5 PzB 325		93				18.9			
6 PzB 390	PzB 65 Ah	109	158	457	487	22.5			
7 PzB 455		125				26.0			
8 PzB 520		141				29.5			
9 PzB 585		157				33.4			
10 PzB 650		173				37.0			
2 PzB 150		45				9.6			
3 PzB 225		61				13.9			
4 PzB 300		77				17.4			
5 PzB 375	- 45	93				21.0			
6 PzB 450	PzB 75 Ah	109	158	513	543	26.0			
7 PzB 525		125				30.0			
8 PzB 600		141				33.5			
9 PzB 675		157				31.1			
10 PzB 750		173				42.2			

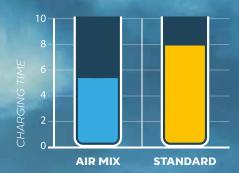
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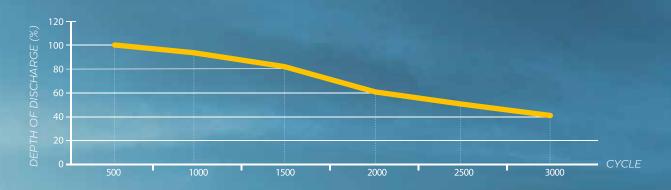
Cell Type	Plate Type	Cell Size						
		Max Footpr	Max Height		Weight (kg)			
		L	W	Н1	Н	(±5%)		
2 PzB 170 3 PzB 255 4 PzB 340 5 PzB 425 6 PzB 510 7 PzB 595 8 PzB 680 9 PzB 765 10 PzB 850	PzB 85 Ah	45 61 77 93 109 125 141 157	158	570	600	10.6 14.7 19.5 23.8 28.0 32.5 37.0 38.1 46.8		
2 PzB 200 3 PzB 300 4 PzB 400 5 PzB 500 6 PzB 600 7 PzB 700 8 PzB 800 9 PzB 900 10 PzB 1000	PzB 100 Ah	45 61 77 93 109 125 141 157	158	608	638	12.1 16.8 21.5 26.1 30.8 36.2 40.1 47.0 52.1		



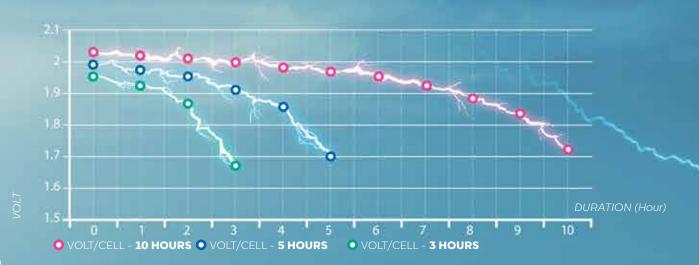
# **CHARGING SYSTEM**



# **DEPTH OF DISCHARGE / CYCLE CORRELATION**



# **VOLTAGE vs DISCHARGE CURRENT**







# **INCIGSYUASA**



inci GS Yuasa Akü San. ve Tic. A.Ş. Manisa OSB IV. Kısım Keçiliköy OSB Mah. Cevdet İnci Cad. No: 11 Yunusemre / Manisa / Türkiye Yunusemre / Manisa / Türkiye

